

**INLINE MONITORING OF PAD LOADING FOR CuCMP AND DEVELOPING  
AN ENDPOINT TECHNIQUE FOR CLEANING**

Abstract of the Disclosure

A system of cleaning a CMP pad used for removing copper from a substrate, the system  
5 comprising an abrasive cleaning pad, a cleaning solution delivery system that delivers a  
cleaning solution, an analyzing system that monitors the characteristics of the cleaning  
solution optically and chemically, and a carriage that allows the analyzing system to  
monitor the cleaning solution at a plurality of locations on the CMP pad. The use of the  
abrasive cleaning pad and the cleaning solution removes contaminants from the CMP  
10 pad, and the contaminants are dissolved in the cleaning solution. By measuring the  
concentration of contaminants in the cleaning solution, the condition of the CMP pad  
can be monitored. To measure the concentration of the contaminants, changes in the  
refractive index and absorption of light in the cleaning solution are measured, wherein  
the refractive index and absorption depend on the concentration of the contaminants.  
15 The concentration of the contaminants in the cleaning solution is also measured  
chemically. Knowing the actual condition of the CMP pad during the cleaning process  
allows for improved condition of the CMP pad.

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